anaergia.com



# FOR THE GOOD OF ALL





#### ANAERGIA GOING PUBLIC

ment and its inhabitants.

our interest in investing in the well-being of all citi-

### FUELING A SUSTAINABLE WORLD

Anaergia's idea of circular economy is always evolvtainable world.



Anaergia's core strength is tech-

World.



#### VISION

World leader in solving waste problems by recovering energy, water and fertilizer.

#### MISSION

tions to come.





We convert organic **waste** into **energy**. We design **unique technology solutions** and we combine them, taking into account the needs of the **entire life cycle of the food production** and consumption.



And because we believe that only

Our mission is to convert waste into useful resources, protect the environment. and sustain life for genera-

#### VALUES

We continuously improve ourselves and the world. We work together as a team. We deliver on our promises. We use our resources effectively.



tions: in North America, Europe, Asia and Africa.



# FROM WASTE TO RESOURCE

In a world context where waste constituents will become increasingly valuable in an overpopulated world, and the pressure to develop strong environ-



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Using the organic waste as starting point of a virtuous process aimed to create new energy, fertilizers, clean water.

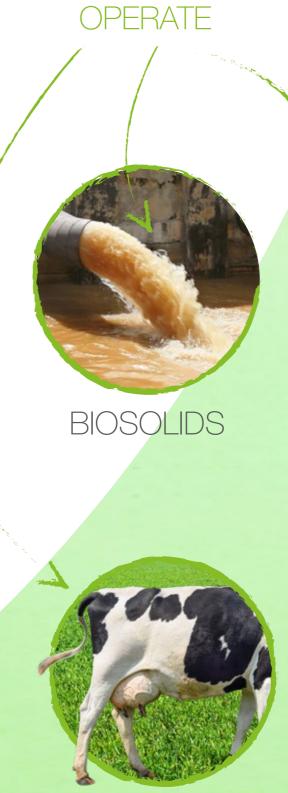
OUR SCOPE

# WHAT WE OFFER

We design and build **integrated solutions** to **convert waste into useful resources**, protect the environment and sustain life for generation to come. To reach this goal, Anaergia created a **set of technologies** that provide complete and cost effective solutions for converting waste to value.



Selection and Recycling Organic Extraction Organic Polishing Anaerobic Digestion Digestate Treatment Water Treatment



SECTORS

WHERE WE





### SSO & OFMSW

## MSW

# 

ORGANIC FRACTION OF MUNICIPAL SOLID WASTE

> FROM OUR SOLUTIONS WE OBTAIN

70 M<sup>3</sup> OF METHANE

100 KG OF ORGANIC FERTILIZER

88 KG OF AVOIDED CO<sub>2</sub> EMISSIONS

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500 KG

OF OFMSW PRODUCED YEARLY BY A SINGLE PERSON

# SSO & OFMSW

The **OFMSW** (Organic Fraction of Municipal Solid Waste) is the material obtained from the mechanical separation of the organics from MSW. SSO is the household organic waste separately collected. These are food leftovers and similar fractions, such as packaging paper with food residues.

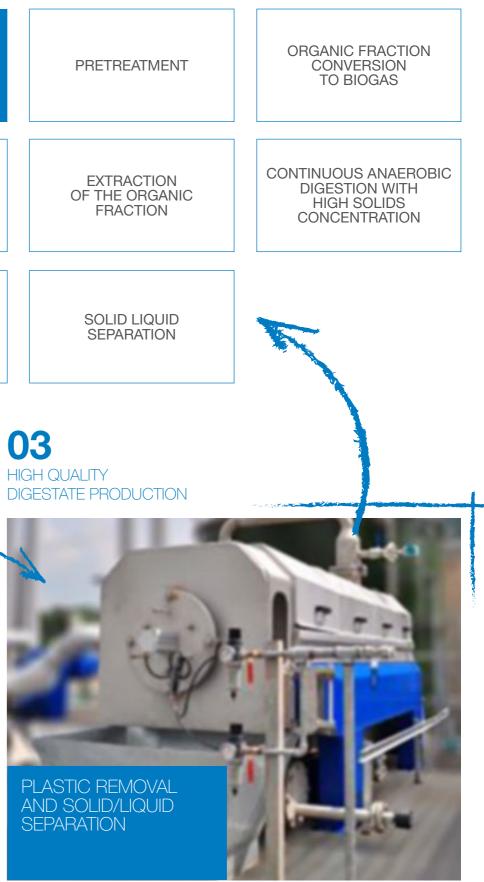
## KEY PROCESSES

01 PRE-TREATMENT



02 ORGANIC FRACTION CONVERSION TO BIOGAS



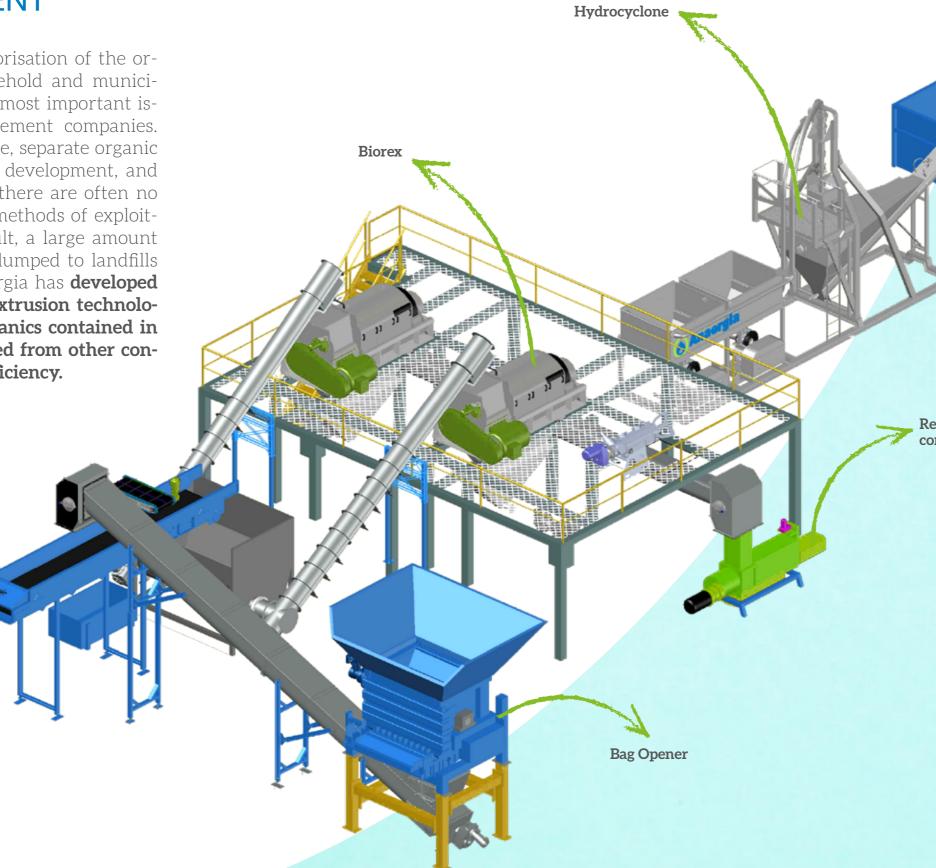






## FOCUS 01 Pretreatment

The treatment and valorisation of the organic fraction of household and municipal waste is one of the most important issues for waste management companies. In many areas of Europe, separate organic collection is still under development, and even where it is used, there are often no efficient and effective methods of exploiting OFMSW. As a result, a large amount of organic material is dumped to landfills and incinerators. Anaergia has **developed a unique portfolio of extrusion technologies that allow the organics contained in OFMSW to be separated from other contaminant, with high efficiency.** 



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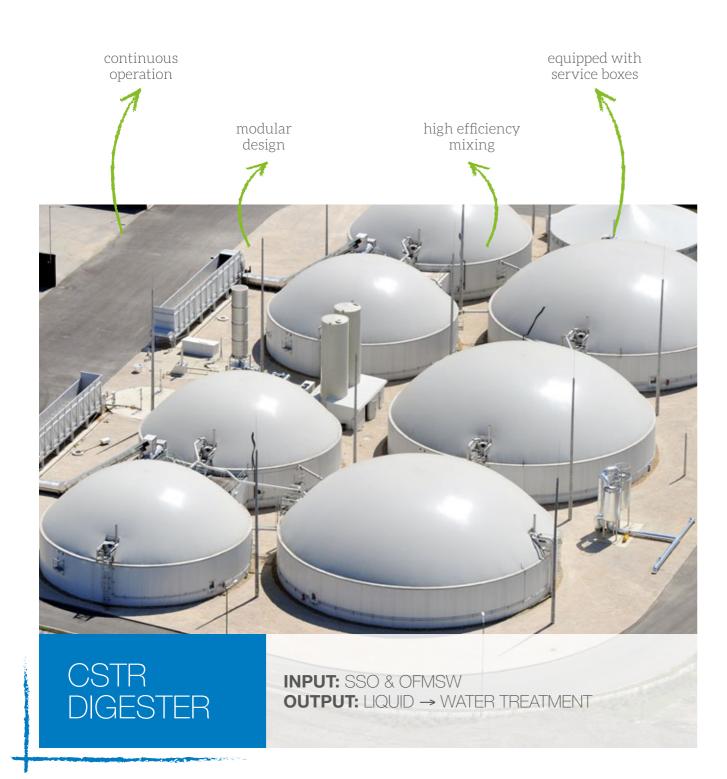
Rejects fraction compactor



Suitable to different types of waste Operational flexibility Maximised organic recovery High efficiency of contaminant removal

## FOCUS 02 THE CORE OF THE PROCESS: ANAEROBIC DIGESTION

Anaerobic digestion is a complex biological process in which, in the absence of oxygen, the **organic matter is transformed** into biogas.

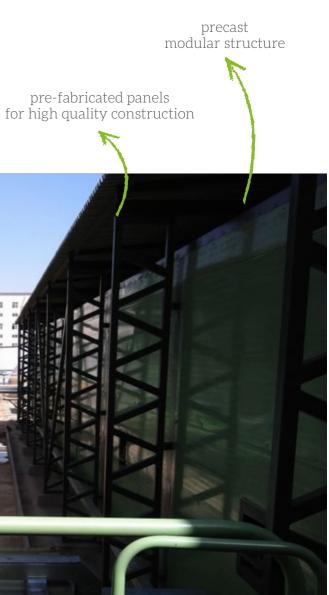


compact structure of the reactor easy installation A REAL PROPERTY. PLUG FLOW **INPUT:** SSO & OFMSW DIGESTER **OUTPUT:** DRY → COMPOSTING





This transformation takes place in the digester. We use two types of digesters, depending on the needs of the specific project: CSTR and PLUG FLOW.



# FOCUS 03

# WATER TREATMENT: FIBREPLATE<sup>™</sup> ULTRAFILTRATION

Anaergia's **FibrePlate™** ultrafiltration membranes offer highly efficient performances, mechanical resistance and higher permeation flows than market standards, allowing a **significant reduction in the** space needed, investment costs and operating costs.

ULTRAFILTRATION MEMBRANES

ti fi fi f

20

Taking advantage of the most advanced technological solutions, Anaergia is able to treat liquid digestate to obtain clean and reusable water.

The **operation flexibility** of the solutions proposed by Anaergia allows the **recovery of organic fertiliz**ers from both liquid and solid effluents.

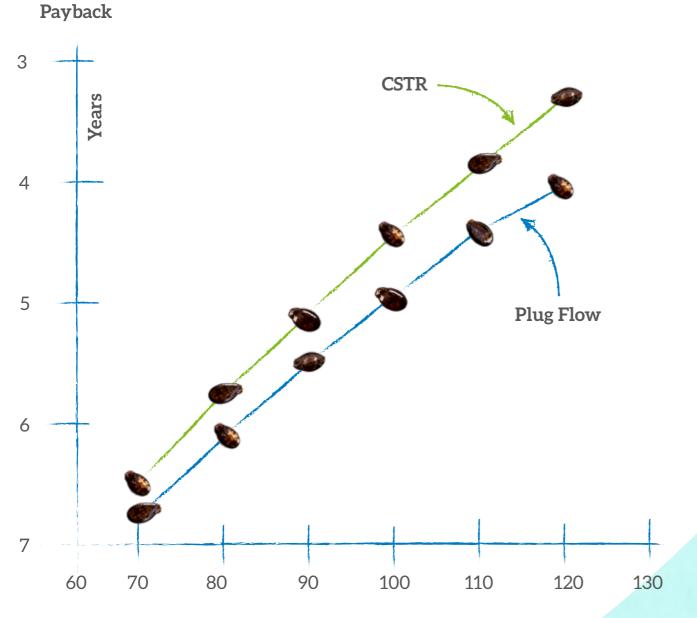
Anaergia





SYSYEM ADVANTAGES

# PROFITABILITY



#### €/Ton OFMWS

#### Note:

Estimated values based on the 2020/2021 market, the exact value will be assessed based on the specific project

#### The Lecce plant year of SSO.

Anaergia pretreatment is plant, allowing production removing all the contamin This organic fraction is set tion system. The biogas produced by the grading biogas system; the jected directly into the gr process is treated in an ir produce quality compost.

## The Latina plant has been designed to treat up to 42,000 ton/year of SSO.

Anaergia pretr plant, which all contaminants s sent to a CSTR a The biogas proc gas upgrading s jected directly i The digestate at uid phase obtai in the plant, res surface water; t material. ANAERGIA | COMPANY PROFILE





#### The Lecce plant has been designed to treat up to 24,000 ton/

Anaergia pretreatment system has been installed in this plant, allowing production of clean organic pulp out of SSO, removing all the contaminants in the incoming stream.

This organic fraction is sent to a Plug Flow anaerobic diges-

The biogas produced by the plant is sent to a membrane upgrading biogas system; the biomethane produced is then injected directly into the grid. The digestate at the end of the process is treated in an in situ composting plant in order to produce quality compost.



LECCE

Anaergia pretreatment system has been installed in this plant, which allows to produce an organic fraction free of contaminants starting from SSO; this organic fraction is then sent to a CSTR anaerobic digestion plant.

The biogas produced by the plant is sent to a membrane biogas upgrading system; the biomethane produced is then injected directly in the national methane grid.

The digestate at the end of the process is dewatered; the liquid phase obtained is treated with a MBR process directly in the plant, resulting in a suitable stream to discharge into surface water; the solid fraction is classified as soil improver

# BIO SO LIDS

## FROM WASTEWATER TREATMENT

FROM 3.600 TON TSS/YEAR OF BIOSOLIDS PRODUCED BY A CITY WITH 200.000 INHABITANTS

WITH OUR TECHNOLOGY WE OBTAIN

200 KW OF ELECTRICAL ENERGY ANAERGIA | COMPANY PROFILE





## BIOSOLIDS FROM WASTEWATER TREAMENT

Waste activated sludge is that **fraction of the solid matter contained in urban and suburban wastewater**, which is removed or produced as by-products by the **water treatment process**, having as primary objective the cleaning of the incoming water.

## KEY PROCESSES

### **01** DIGESTATE THICKENING



## OUR PATENTED SOLUTION

The **OMNIVORE®** process has been developed as a cost-effective method to increase the digestion capacity of a treatment plant. The demand for capacity increase of a digester can be related to multiple causes:

- Increase in served utilities
- ---- Centralization of sludge treatment
- ---- Import of external sludge to increase energy production
- ---- Need for improvement of the performance and stability of the digestion process
- Construction of a new digester to reduce the amount of sludge to be disposed and increase in biogas production





ergy production ce and stability of the digestion process e the amount of sludge to be disposed

## FOCUS **OMNIVORE**<sup>®</sup>

The treatment of municipal waste water is an energy-intensive process. The solid fraction resulting as by-product of the process (sludge) has a high energy content which can be exploited for energy production by anaerobic digestion. For most of the municipal treatment plants, biogas is considered to be a secondary by-product of a process focused on sludge stabilization and quality effluent production. The Omnivore retrofit package allows existing wastewater treatment plants converting the existing digesters into solid-high Omnivore™ digesters, significantly increasing biogas production and ensuring the effectiveness of wastewater treatment.

#### **INPUT: BIOSOLIDS OUTPUT:** BIOGAS, ELECTRICITY, FERTILIZERS

To transform a wastewater treatment plant into a renewable energy production plant.

three times.

solid waste.

To optimize process management through a high-performance mixing system.



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To increase the capacity of existing digesters up to

To allow the feeding and co-digestion of flows of different types of waste with high organic content, such as fats, oils or the organic fraction of municipal

# CASE HISTORY

### **TERNI PLANT**

In Italy, and specifically in **Terni**, we have successfully installed **Omnivore**<sup>™</sup> retrofitting package, resulting in a high-solid digester which incorporates advanced mixing and thickening systems designed by Anaergia to triple the capacity of the existing digester.



FROM AN ECONOMIC STAND POINT, REALIZING AN **OMNIVORE®** SYSTEM ENDS INTO A 30-40% LOWER INVESTMENT COST COMPARED TO TRADITIONAL DIGESTION, WHILE THE OPERATING COSTS ARE REDUCED BY 25-35%

Digester

volume

Retention

time

**Volatile solids** 

destruction

Thermal

consumption

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# PROFITABILIT

Improvements	Savings and Profitability	
More than 50% reduction	CAPEX reduction	
Increase up to 3 times	Increased biogas production	
Increase up to 15%	Increased biogas production	
Reduction of about 55%	OPEX reduction	

# AGRO

FROM 33.000 TON PER YEAR (TPY) OF WASTES IN A FARM WITH 400 HECTARES OF ARABLE LAND & LIVESTOCK

WITH OUR TECHNOLOGIES WE OBTAIN

550 M<sup>3</sup>/h OF BIOMETHANE EQUIVALENT TO 2MW OF ELECTRICAL ENERGY

> 44.000 TPY OF LIQUID FERTILIZER

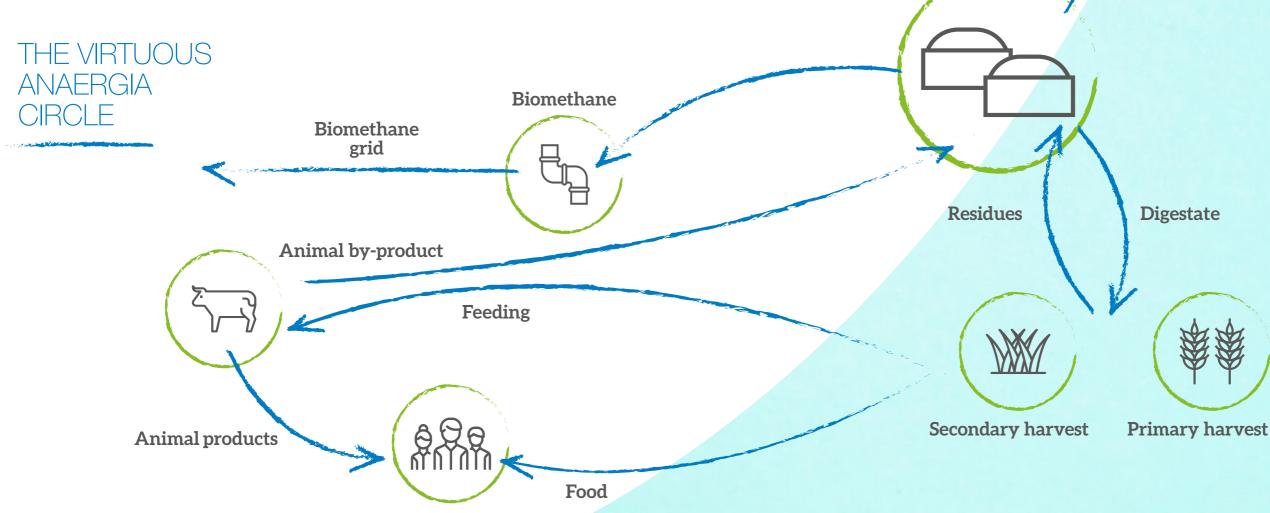
> 8.500 TPY OF SOLID FERTILIZER





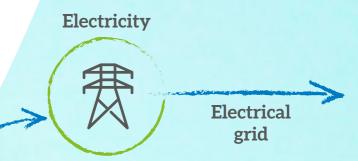
The digestate treatment is the key to complete the circular economy path in the valorisation of food processing waste and ani**mal by-product**. This creates a virtuous circle in which materials considered as waste are transformed into biological fertilizers and clean water.

Relying on its experience, Anaergia has developed a series of solutions and technologies to obtain valuable agronomic resources, both from an economic and environmental stand point, through efficient and sustainable digestate treatment processes.



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**Anaerobic Digester** 

# FOCUS

ANAERGIA FOR THE AGROZOOTECHNICAL SECTOR



The Helios<sup>™</sup> digester is a proven and robust digestion technology, flexible to meet operation requirements and with sufficient retention time to guarantee maximum biogas yield. Ideal for easily biodegradable organic waste streams.

The Triton<sup>™</sup> digester is ideal for materials that need primary and secondary digestion such as energy crops. This double-ring-tank is a solution with two-stage digestion, with a compact footprint and reduced thermal energy demand.

MIXERS







Flexibility Modularity Expandability

# CASE HISTORY & PROFITABILITY

## STERKSEL PLANT

In the Netherlands we have built a plant that includes the anaerobic treatment of 260,000 TPY of raw material, with an installed biogas upgrade capacity of  $4100 \text{ Nm}^3$  / h of biogas (equal to 10.6 MWele).

In this site, we built a total of 11 digesters for the biogas pro-duction (4 primary, 4 secondary and 3 as a third stage which operate in thermophilic regime). The resulting digestate is partially separated into solid and liquid fractions. While the solid fraction provides a particularly nutrient-rich agricultural fertilizer, part of the liquid fraction is used for dilution within the process. Most of the digestate is used as it is out f the process and applied for agriculture purposes. Regarding biogas utilisation, this is conditioned by removing moisture, H2S, NH3 and VOC, before being converted into biomethane and injected into the grid.

### **INPUT**

260.000 TPY OF RAW MATERIAL



- 105.000 TPY OF PIG SLURRY
- 34.000 TPY OF CONCENTRATED SLURRY
- **26.000 TPY** OF VARIOUS SOLID AND LIQUID WASTE MATERIALS FROM FOOD PROCESSING



4 primary, 4 secondary and 3 as third stage



STERKSEL PLANT IN HOLLAND

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RRY JQUID DESSING ANAEROBIC DIGESTION

biogas upgrading to treat 4100 Nm3/h of biogas (equal to 10.6 MWele)



WITH OUR TECHNOLOGY WE OBTAIN

**2.4 MW** OF ELECTRICITY

6.000 TPY OF ORGANIC FERTILIZER

60.000 TPY OF RDF

20.000 TPY OF RECYCLABLES 200.000 TPY OF MSW



## MUNICIPAL SOLID WASTE

In many countries of the world, separate waste col-lection is not a common practice; as a result, the unsorted waste is mainly landfilled.

Anaergia has developed a very innovative technological solution that allows the separation - highly effective - of each contaminant contained in municipal solid waste (MSW), and in pre-consumer organic waste (WCW).

> WHAT ANAERGIA DOES IN THIS SECTOR

Recyclable material recovery

Energy and biogas production

Reduction of the waste dumped into landÿll Biological stabilization of the organic fraction

Reduction of emissions into the atmosphere

DISC SCREEN

**OREX**<sup>TM</sup>

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### ORGANICS POLISHING SYSTEM

# FOCUS

## **OREX**<sup>™</sup>

**OREX<sup>TM</sup>** machines are the key to unlocking the largest organic waste feedstock in existence, the MSW. Through a process of **extrusion at high pressure**, OREX<sup>TM</sup> easily separates the waste flow into two fractions: organic matter and inert.



**Feeding Phase** (Low pressure) Wet Fraction **Compression Phase** (High pressure) **Reject Fraction Discharge Phase** (Low pressure) tion.

> No further pre-treatment of the wet fraction needed before anaerobic digestion.

solids.

Feeding MSW

High levels of biogas productions thanks to the effective disintegration of the putrescible organic fraction obtained by pressurized extrusion process.

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Flexible process capable of treating any incoming waste, regardless the contamination level.

Pre-treatment of waste by extrusion without water dilution.

Very low contamination level and high concentration of organic matter in the separated organic frac-

Feeding the Digester with a high concentration of

## CASE HISTORY LIMASSOL PLANT

he process is designed to treat 140,000 ton/year of unsorted MSW. The organic fraction is separated from the incoming material by the organic extruder press system patented by Anaergia. The organic pulp obtained is sent to two anaerobic digesters for the production of biogas that is valorised by two cogeneration engines, with rated output of 1.2 MWel each. The digestate is dewatered by centrifuges and the solid fraction is dried for the production of SRF.

The residual liquid fraction is treated in a dedicated MBR plant on site.

The separated dry material is treated in a MRF section, with the recovery of valuable materials and the production of RDF, that is then disposed for the use of an external cement plant.

15% <del>C</del>

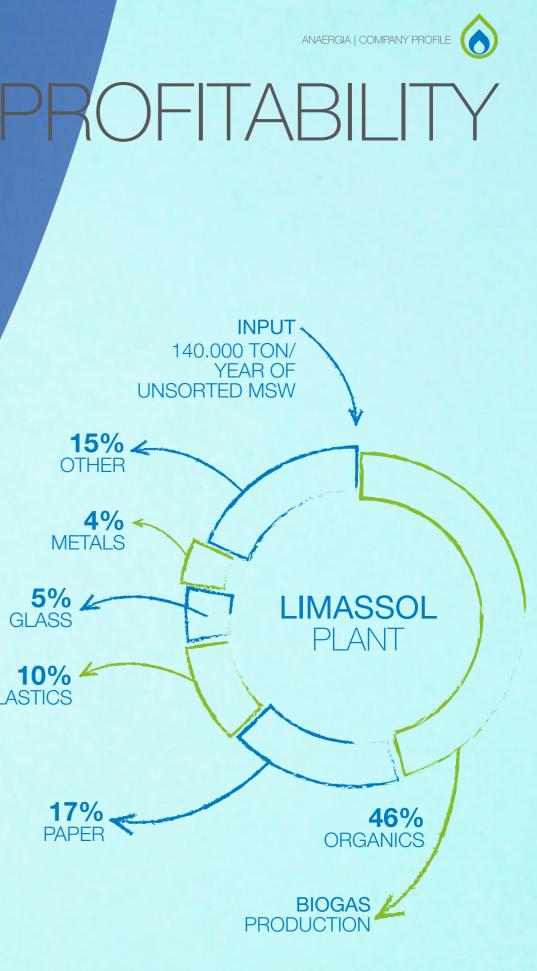
4%

METALS

5% 🖌

10% 4 PLASTICS

PAPER



# OUR NUMBERS



digesters built with a capacity of more than 700 MW







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